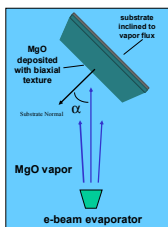
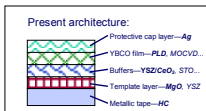


# Texture Evolution and Crystallography in Coated Conductors Based on Inclined Substrate Deposition

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## Motivation

Coated conductors are wires or tapes that are synthesized by depositing the high temperature superconductor  $\text{YBa}_2\text{Cu}_3\text{O}_x$  (YBCO) onto an appropriately textured template so that the grains in the YBCO are very well aligned with one another.

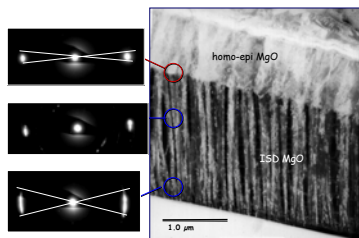


Inclined substrate deposition (ISD) of MgO has been adopted as an efficient and economical method to produce biaxially textured templates.

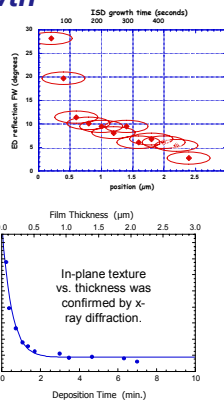
In this work we address key issues related to how the structure of these ISD template layers can be utilized for synthesis of coated conductors.

## ISD template growth

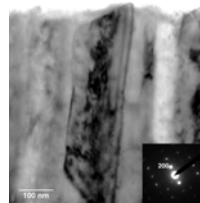
Electron diffraction (below) was used to measure the degree of texture (right).



A critical ISD layer thickness of  $\sim 0.5 \mu\text{m}$  is sufficient to provide well-textured templates

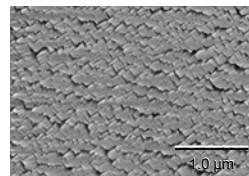


## ISD MgO morphology



Cross-sectional TEM image of ISD MgO

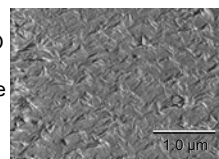
The ISD MgO structure is columnar (left). The column face is the (200) plane, leading to a terraced surface morphology (right).



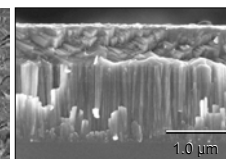
plan view SEM image of ISD MgO

## Homoepitaxial MgO cap layer

A homoepitaxial cap layer of MgO yields a smoother surface and further improvement in texture

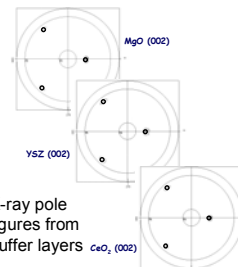


Plan view SEM image of homoepitaxial MgO on ISD MgO

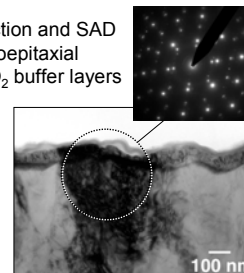


Cross-sectional SEM image of homo-epi MgO on ISD MgO

## Texture propagation through buffer layers



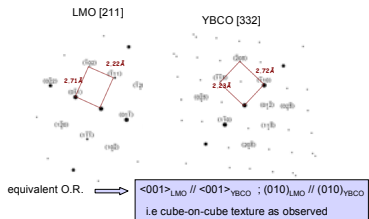
TEM cross-section and SAD pattern of homoepitaxial MgO/YSZ/CeO<sub>2</sub> buffer layers



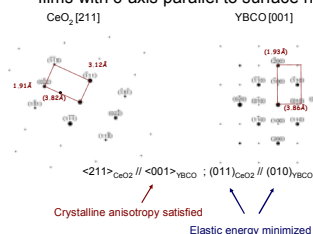
"Cube-on-cube" epitaxial growth transfers texture through each buffer layer.

## YBCO orientation relationships

Deposition onto perovskite-terminated templates yields YBCO with an "inclined" orientation.



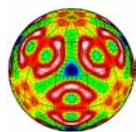
Deposition onto CeO<sub>2</sub> (fluorite structure) yields YBCO films with c-axis parallel to surface normal



While cube-on-cube growth occurs for YBCO deposition onto perovskite buffers due to a nearly perfect lattice match, a reorientation of YBCO is observed for growth on CeO<sub>2</sub> terminated surfaces due to the influence of crystalline anisotropy under more poorly lattice-matched growth.

## Summary

- Texture development during ISD growth of MgO is rapid, reliable, and independent of substrate.
- An "optimum thickness" of  $\sim 0.5 \mu\text{m}$  is based on sufficient texture with minimum surface roughness.
- Buffer layer crystallography plays a key role in determining YBCO orientation — either "inclined" and "c-axis" oriented films can be produced based on judicious choice of the underlying buffer layer.



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This work was supported by the U. S. Department of Energy, Basic Energy Sciences and Energy Efficiency and Renewable Energy, under contract W-31-109-ENG-38. Electron microscopy was carried out at the Electron Microscopy Center at Argonne National Laboratory.

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